CELL :- A305	CELL NAME:- oil pump	MACHINE / STAGE :- VMC	OPERATION : Reaming

KAIZEN THEME –To avoid A305 Body PRV hole shift. Spec – 9.0 ± 0.05, Actual – 7.96mm

IDEA :- Training given to operator

WIDELY/DEEPLY:-

COUNTERMEASURE: Training given to operator .(During loading part first slightly rest on round pin & simenteniosly rest on diamond pin)

PROBLEM / PRESENT STATUS -A305 Body PRV hole shift.

BENCHMARK	11 No.
TARGET	0 No.
KAIZEN START	27.01.2015
KAIZEN FINISH	27.01.2015

TEAM MEMBERS :-
Ganesh Padwalkar ,vijay walunj, Nana Ugle.

BENEFITS :-

1. **Prevent Re-occurrence of Customer Complaint.**

2. **Reduce COPQ.**
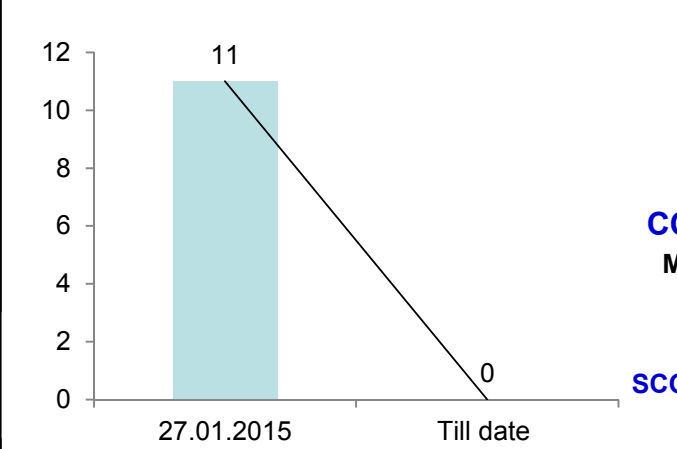
BEFORE

AFTER

KAIZEN SUSTENANCE

WHAT TO DO- **Check Point added in Sustenance check sheet**
HOW TO DO: **By Audit**
FREQUENCY : **Alternate date**

WHY - WHY ANALYSIS :-

Why 1 – A305 Body PRV hole shift.

Why 2 –Part not rest on resting face.

Why 3 – Part Wrong Loaded. (During loading part first slightly rest on round pin & simenteniosly rest on diamond pin But vise versa happening)

RESULT :-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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ROOT CAUSE—Part Wrong Loaded.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTRATION NO. & DATE:- 27.01.2014

REGISTERED BY :- Ganesh Padwalkar

MANAGER'S SIGN :- Sunil kinkar

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
---	A380	27.1.15	Vijay	Completed